



A public-private partnership project by









Formation Stratigraphy and Interfingering at the Port of Miami

AUGUST 6, 2012

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PROJECT PARTNERS











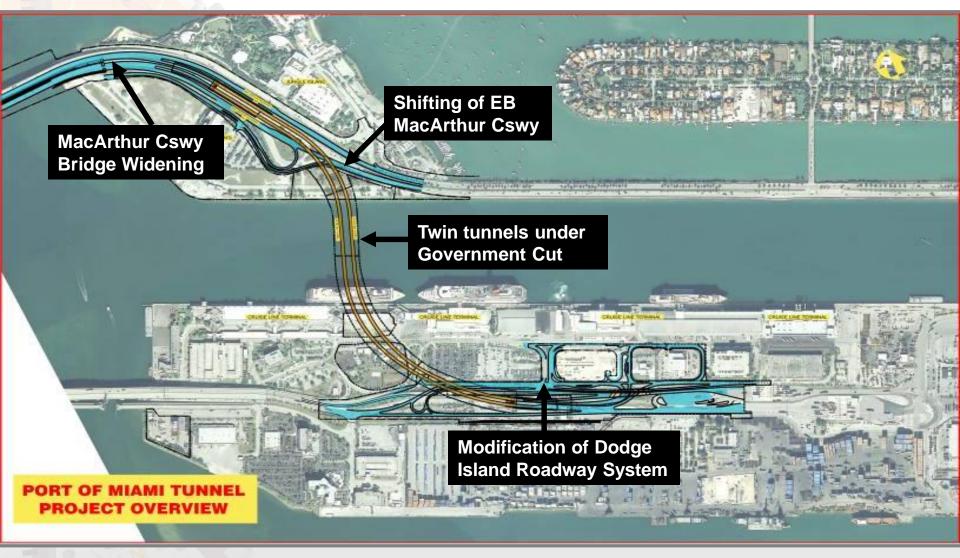
Federal Support

FUNDING PARTNERS

- FDOT contributing 50% of capital cost
- Miami-Dade County contribution \$402.5M
 - (includes right-of-way cost)
- City of Miami contribution \$50M
- Construction Cost \$607M + \$180M Geotechnical Contingency
- FDOT fully funding Tunnel Operations & Maintenance from statewide maintenance funds (about \$200 million over 30 years)



SCOPE OF WORK





TUNNEL BORING MACHINE (TBM) ASSEMBLY



- Arrived June 23, 2011 and came in several pieces (75 regular cargo, 20 containers and 19 heavy haul pieces). Took 4 months for assembly including testing and commissioning
- Shield consists of 6 pieces
- Trailing gear is comprised of 6 gantries









TUNNEL BORING MACHINE



- TBM cutter head with an outside diameter of 42.3 feet (as high as a 4 story building)
- 361 foot long trailing support gear made up of 6 gantries
- Total length of the TBM is 428.5 feet long (more than a football field).



TUNNEL BORING MACHINE BREAK-IN



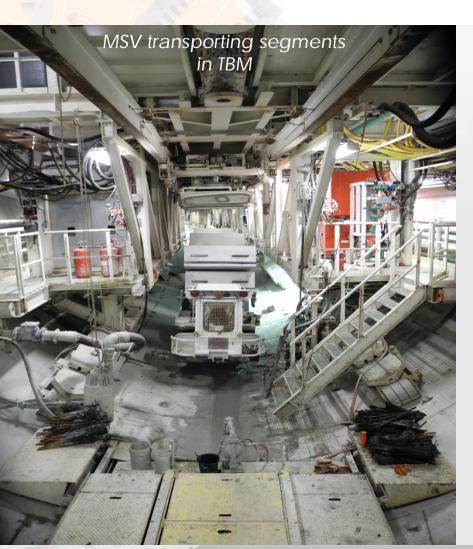


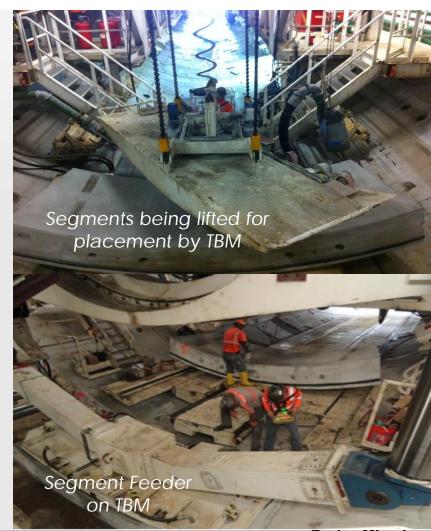


The Tunnel Boring Machine (TBM) began cutting into the ground on November 11, 2011 and the first permanent ring was installed on November 18th, 2011.



TBM SEGMENT DELIVERY & INSTALLATION





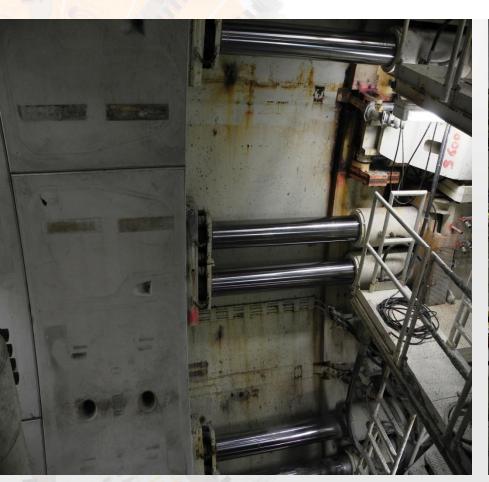
SEGMENT PRODUCTION



- Cemex Plant in Sweetwater
- 12,000 Concrete segments will line tunnel
- Over 7,500 produced to date
- 8 Segments = 1 tunnel ring
- Segments are:
 - 2 ft thick
 - 5 ft 7 in Wide
 - 14 ft 6 in Long
 - 13 Tons



VIEW INSIDE THE TBM







VIEW INSIDE THE TBM







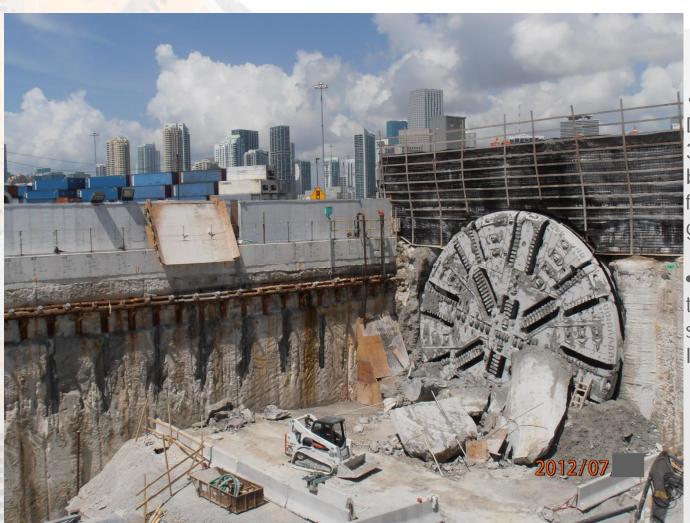
TBM TUNNELING EASTBOUND



• Eastbound tunnel under construction.



TBM TUNNELING EASTBOUND



- At breakout on Dodge island on July 31, 2012, the TBM had bored about 4,200 feet through the ground.
- Now, the TBM will be turned around and sent back to Watson Island.



PRELIMINARY CONCEPTUAL INTERIOR VIEW OF TUNNEL







Stratigraphy and Interfingering of the Fort Thompson Formation

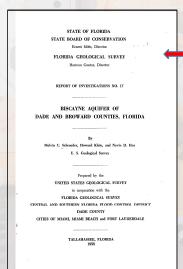
Formation Defining Publications for Southeast Florida

GEOLOGY OF FLORIDA
C. WYTHE COOKE and STUART MOSSON
PRIFAMED IN COOPERATION BUTWEST THE UNITED STATES GEOLOGICAL SCRIPT AND THE
PROPERTY GEOLOGICAL SCRIPT AND THE

Cooke, C.W., and Mossom, S., 1929, Geology of Florida: Florida Geological Survey 20th Annual Report, p. 29-227.

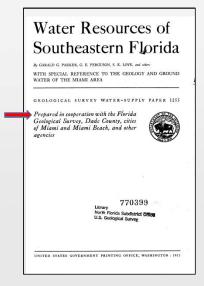
Parker, G.G., Ferguson, G.E., and Love, S.K., 1955, Water Resources of Southeastern Florida, U.S. Geological Survey Water-Supply Paper 1255, 965 p.

Schroeder, M.C., Klein, H., and Hoy, N.D., 1958, Biscayne Aquifer of Dade and Broward Counties, Florida: Florida Geological Survey, Report of Investigation No. 17, 56 p.



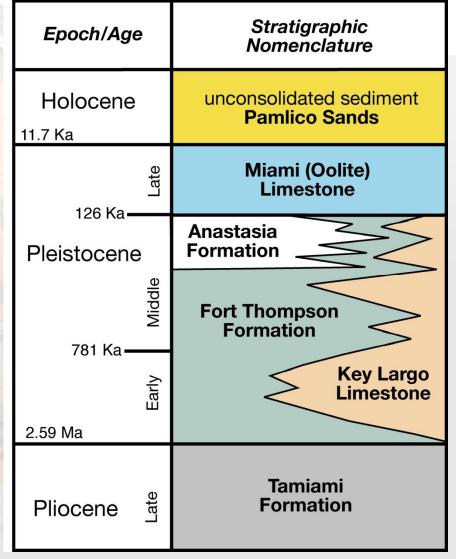
Tom Scott (Assistant State Geologist)

Scott, T.M., 1992, A Geological Overview of Florida, Florida Geological Survey, Open File Report No. 50, 79 p.



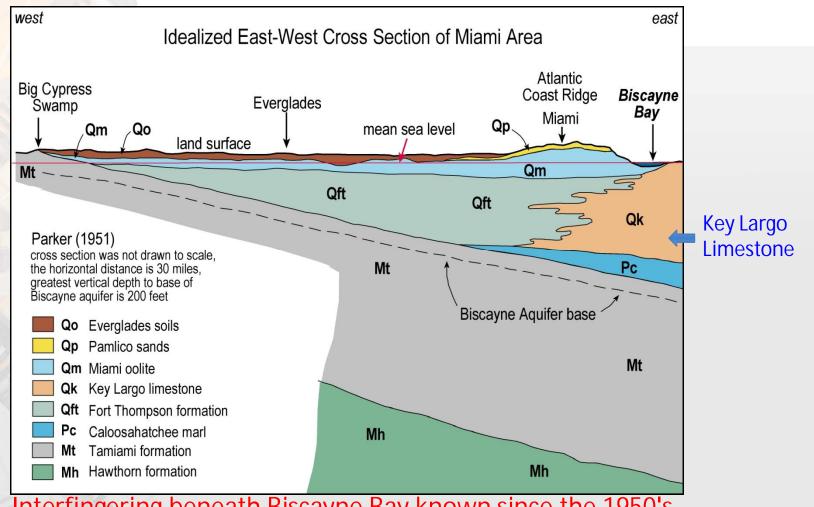


Stratigraphy (Geologic Layers) at the Tunnel Site





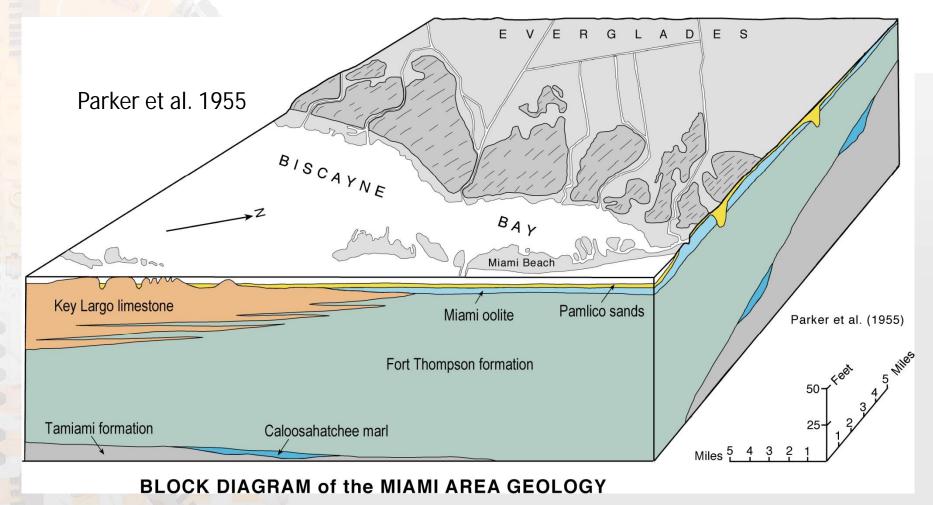
Key Largo Limestone in the Miami - Biscayne Bay Region



Interfingering beneath Biscayne Bay known since the 1950's



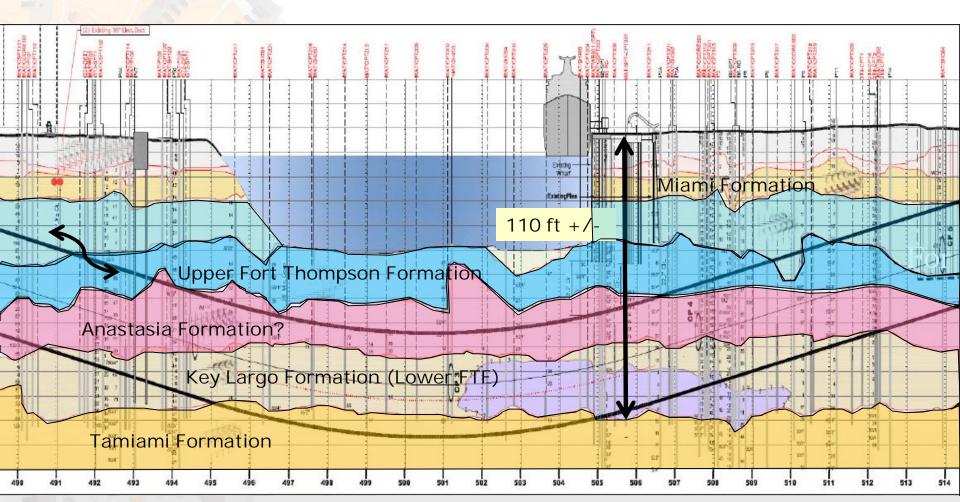
Interfingering of Fort Thompson Formation & Key Largo Limestone



Interfingering beneath Biscayne Bay known since the 1950's

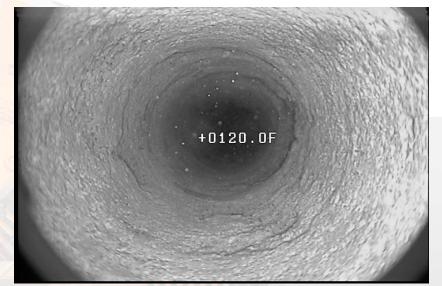


TUNNELING PROFILE SECTION



Looking East at Government Cut







Drilled borehole diameter 6-inches

view looking down borehole

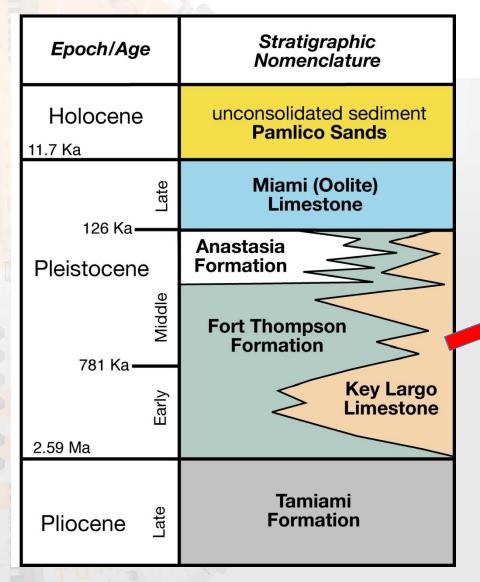
Borehole RE-5
near eastbound tunnel
beneath channel

Transition base of Fort Thompson Fm (Key Largo lithology) to top Tamiami Formation

Borehole RE-CH-1 near eastbound tunnel on Watson Island



Key Largo Limestone Interfinger in Fort Thompson Formation



From Scott (1992):

Coralline limestone composed of coral heads encased in a matrix of calcarenite (cemented carbonate sand)

Key Largo Limestone occurs in the subsurface from as far north as Miami Beach to as far south as the Lower Keys

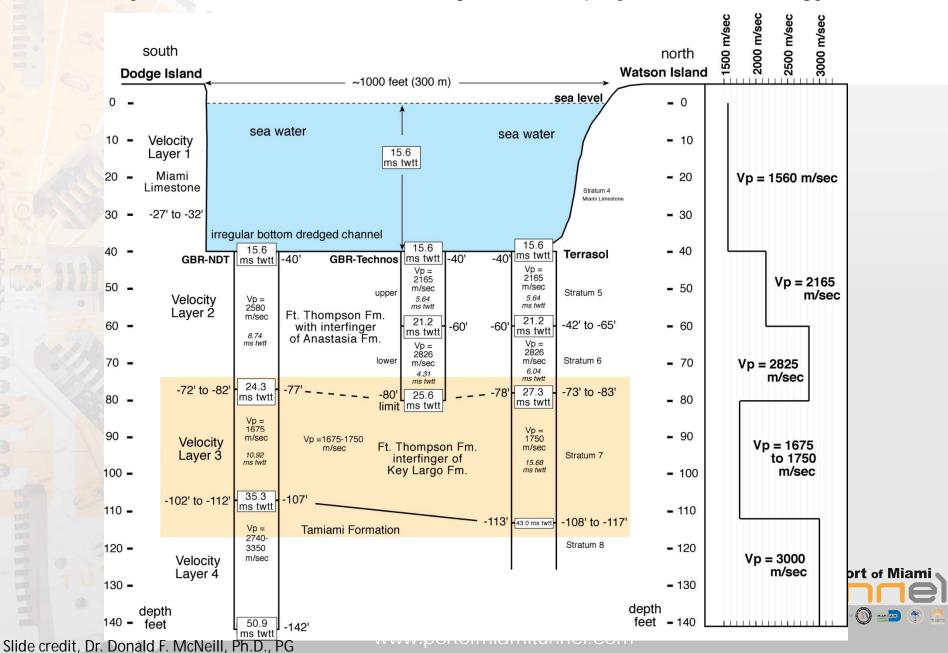
The fossil reef tract represented by the Key Largo may be as much as 8 miles wide

Port of Miami

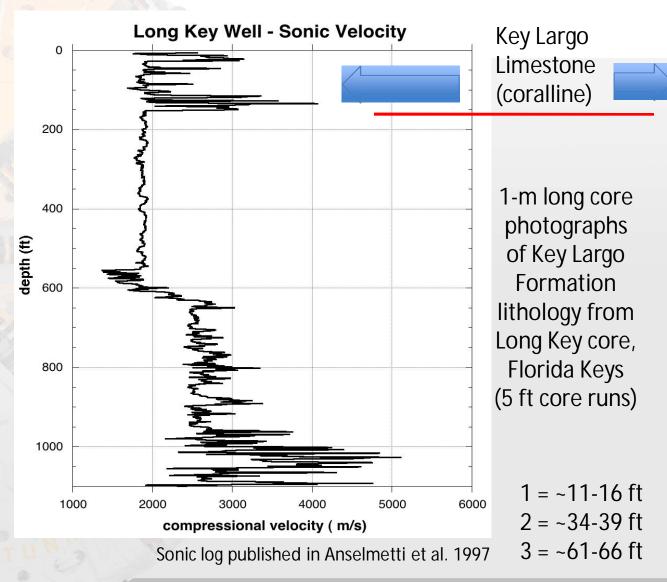
Geological Model of Key Largo Limestone Reefs at Port of Miami

Fort Thompson Fm. beach & foreshore **Prograding Fringing Reefs Systems** back reef sand & beach (coquina) coral reefs (corals & carbonate sand) reef front sands & muds laterally deposited coral reefs of the Key Largo Limestone Fore reef sediments Fort Thompson Fm.

Velocity Model Based on Existing Site Geophysical & Geology Data



Similar sonic velocity in cemented rock of the Key Largo Formation



Seismic Acquisition

Three basic elements:

- 1) Source: sea = airgun (compressed air)
- 2) Receiver: sea = hydrophones
- 3) Geometric layout that establishes the relationship between source & receiver



24-channel hydrophone streamer



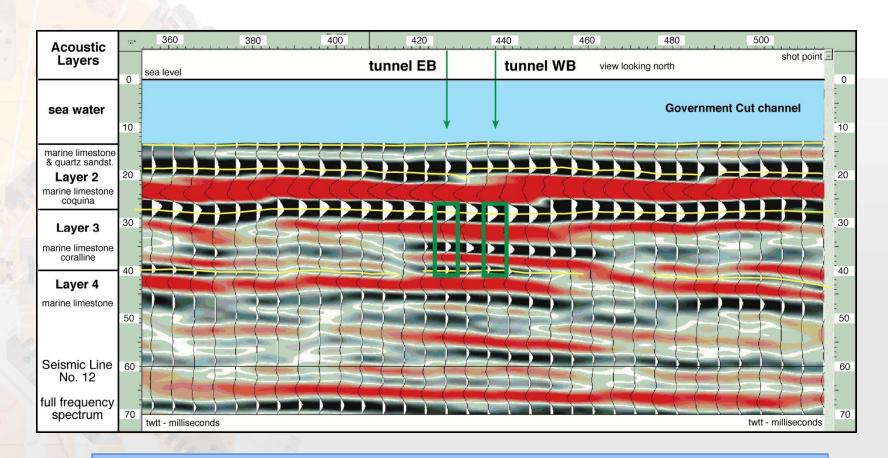
CROSS SECTION OF A MARINE SEISMIC ACQUISITION SURVEY

Walker Marine Geophysical survey vessel

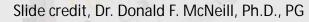


compressed air source, two 10 cu-inch Bolt airguns

Seismic units in the vicinity of the tunnel bores

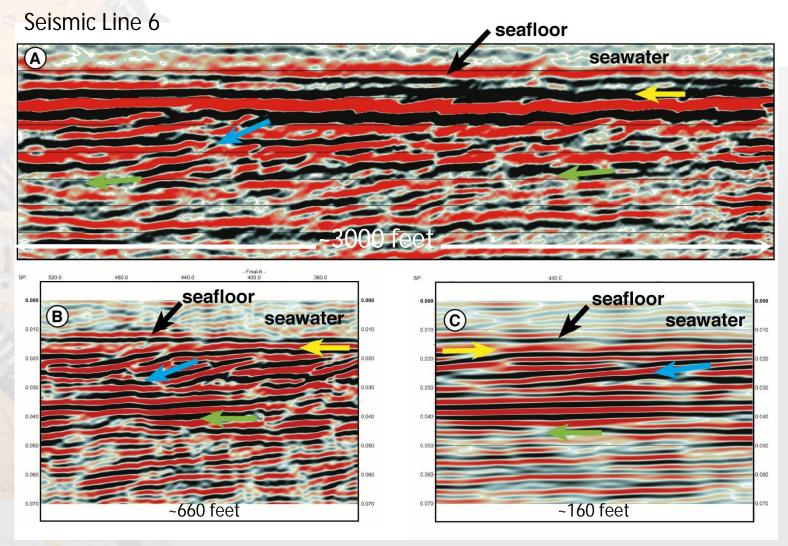


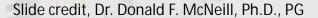
Velocity Layers, Seismic Reflection Data are Consistent with Geologic Data from Borings





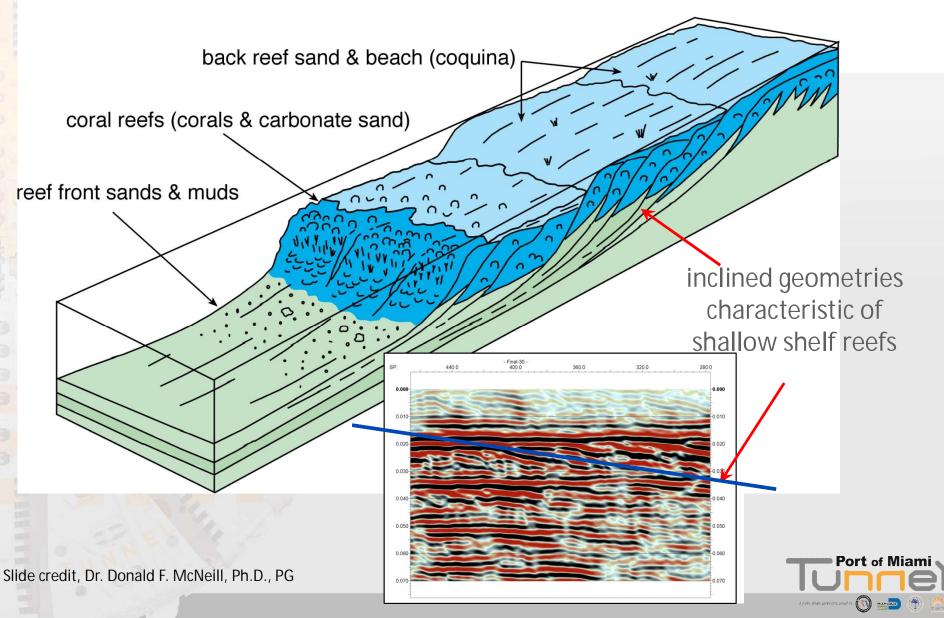
Seismic Data Shows Preservation of Depositional Geometries







Geological Model of Key Largo Limestone Reefs at Port of Miami



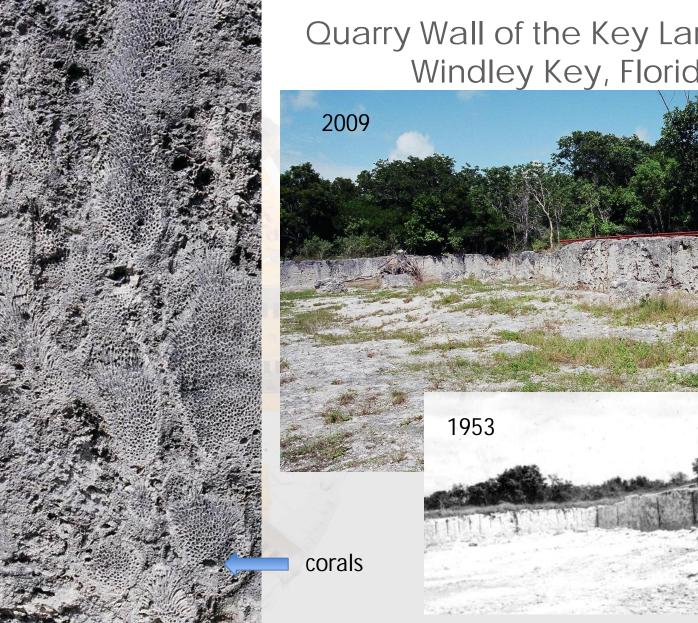


Limestone rock used for Flagler railway base, then as building stone









Quarry Wall of the Key Largo Limestone Windley Key, Florida Keys

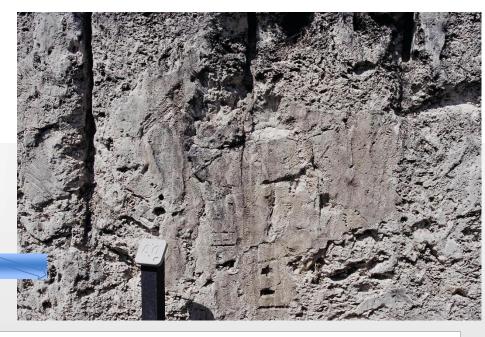




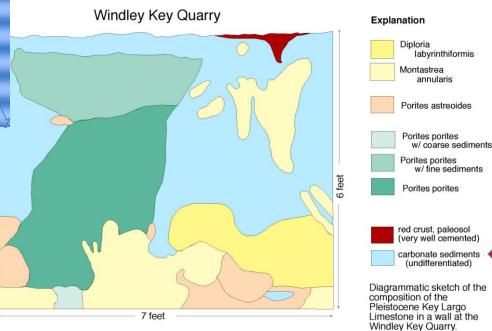


Key Largo Limestone Windley Key

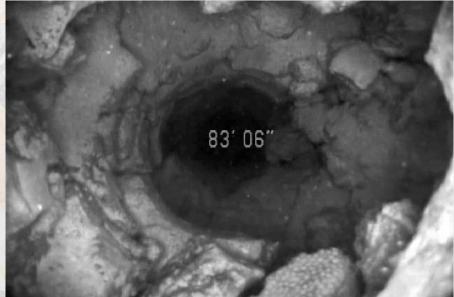
cemented carbonate sand (calcarenite) matrix











view looking down borehole

Borehole RE-5

near eastbound tube
beneath channel

Angular breakage of coral-rich unit (Key Largo Fm.) interfinger within Fort Thompson beneath channel & Watson Island

Borehole RE-CH-1

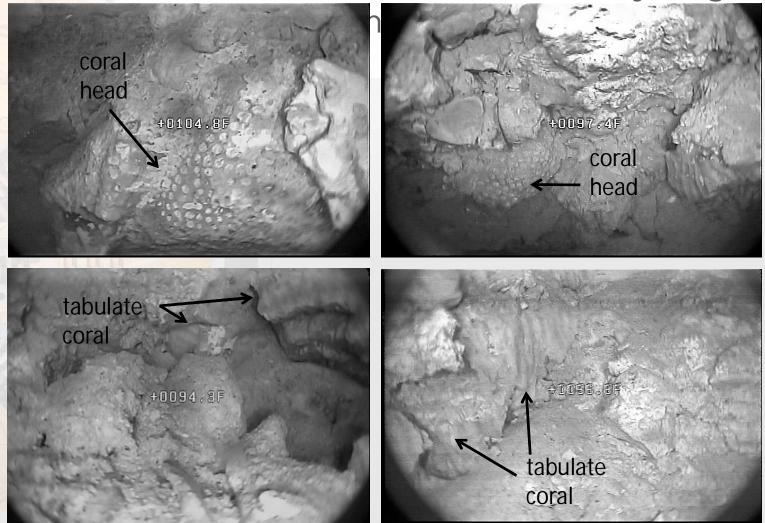
near eastbound tube

on Watson Island

Drilled borehole diameter 6-inches

Port of Miami

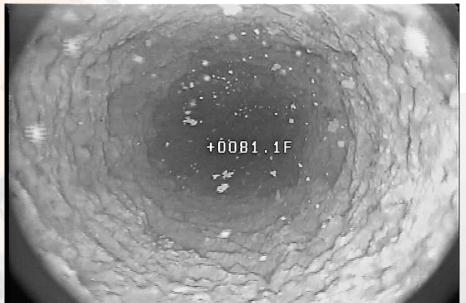
Well cemented coralline limestone - Key Largo

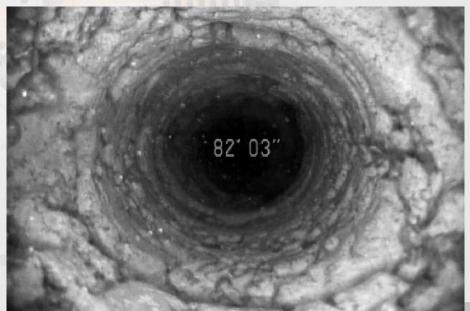


Borehole RE-5 near eastbound tunnel beneath channel

Scale is 2-4 inches across photo







view looking down borehole

Borehole RE-5

near eastbound tunnel
beneath channel

Skeletal limestone& coquina interfingerin Fort ThompsonFormation beneathShip Channel &Watson Island

Borehole RE-CH-1
near eastbound tunnel
on Watson Island
Drilled borehole diameter 6-inches

